

Product Datasheet

Resicoat® EL Coating for Busbars by Fluidized Bed Application Code: HFD07R

Product Description Resicoat® EL HFD07R is a one part, 100 % solids, epoxy powder coating for insulation of wire and busbars. Designed for fluidized bed application it has good resistance against heat, chemicals and moisture. The coating has a high level of flexibility and consistent edge coverage.

	Typical value	Method
Powder Properties		
Binder system	Epoxy	
Density	1.50 – 1.70 g/cm ³	ISO 8130-2
Gel time at 200° C	18 – 30 sec.	modified ISO 8130-6
Storage stability	4 months from date of manufacture at ≤ 23° C	

Application Data	Preheating temperature	200° C object temperature	
	Post cure conditions	15 min., 200° C object temp.	
	Glass transition temperature Tg2	100 – 110° C	Inflection point (DSC)
	Particle size distribution	< 32 µm = 10 – 25 % < 300 µm = 99 – 100 %	Malvern ISO 8130-1

Material Properties	Color	orange, ca. RAL 2003	
	Recommended film thickness	250 – 450 µm	
	Flow	smooth	
	Gloss at 60° angle	70 – 90 units	ISO 2813
	Cross cut	Gt 0	DIN EN ISO 2409
	Impact resistance	> 10 Joule	DIN 3476-1
	Elongation	2 – 5 %	DIN 3476-1
	Hardness	100	DIN EN ISO 2815
	Temperature Index	130° C (Class B)	IEC 60216-1

Typical Electrical Properties	Specific surface resistivity	> 10 ¹³ Ω	IEC 60093
	Dielectric strength	40 kV/mm	IEC 60243-1
	Comparative Tracking Index	CTI 500-0.3	IEC 60112
	UL 94 (Flame Retardancy)	V-0	Resicoat® EL HFD07R meets UL 94 V-0 (to be approved on customer request)

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Disclaimer: This Product Data Sheet is based on the present state of our knowledge and on current laws. The data referring to Powder Properties, Application Data and Physical Tests is based on lab based samples. Factors such as quality or condition of the substrate may have an effect on the use and application of the product. It remains the responsibility of the user to test thoroughly if the product is applicable for the intended use. The use of the product beyond our recommendation releases us from our responsibility, unless we have recommended the specific use in writing. It is always the responsibility of the user to take all necessary steps to fulfil the demands set out in the local rules and legislation. We are not liable for any application-technological advice. The Product Data Sheet shall be updated from time to time. Please ensure you have the latest version before using the product. All products and Product Data Sheets are subject to our standard terms and conditions of sale (GCS). You can receive the latest copy of GCS via internet or our post address. Brand names mentioned in this Product Data Sheet are trademarks of or are licensed to the AkzoNobel group.